

Work Order ID 116484

April-16-14

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Item ID:	Revision ID:		
Item Name:			
Draw Nbr:	Start Date: 4/16/14 1:10:	Start Qty: 1.0000	
Revision Nbr	Required Date: 4/16/14 1:10:	Reqd Qty: 1.0000	
Reference: ECN14-552	Cust Item ID:	Customer ID:	
Description: UPDATE KITS IN STK PER ECN14-552 D205-634 D205-634 REV.H, ICA-D205-634 REV.5, DSI9152 REV.G		Sales Order:	

Approvals:	Process Plan: <u> <i>u</i> </u>	Date: _____	Tooling: _____	Date: _____
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____

Sequence	Work Center	Operation	Hours		Tool ID	Tool #	Plan	Accept	Reject	Reject	Insp.
			Set Up	Run							

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mf
14-424

QC-21- 14/04/24 *[Signature]*

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Criteria : Item ID: 'D205-634-011', 'D205-634-011BK', 'D205-634-011DG', 'D205-634-011RevF', 'D205-634-015', 'D205-634-041', 'D205-634-041 Used', 'D205-634-041G', 'D205-634-041RevD', 'D205-634-043', 'D205-634-045', 'D205-634-111', 'D205-634-141', 'D205-634-143' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D205-634-011 Skidtube Fits LH or RH	Main Warehouse FG073	109679	4/14/14	1.0000		QC21	CHG010	
	Main Warehouse FG073	109713	4/14/14	1.0000		qc21	CHG010	
	Main Warehouse FG083	100989	4/14/14	1.0000		QC21	CHG010	
	Main Warehouse FG083	112479	4/14/14	1.0000		QC21	CHG010	
	Main Warehouse FG083	112480	4/14/14	1.0000		QC21	CHG010	
	Main Warehouse FG083	114832	4/14/14	1.0000		QC21	CHG010	
	Main Warehouse FG083	115230	4/14/14	1.0000		QC21	CHG010	
	Main Warehouse FG093	114830	4/14/14	1.0000		QC21	CHG010	
	OFFSHORE FG	105772	4/14/14	1.0000		QC21	CHG010	
	OFFSHORE FG	105774	4/14/14	1.0000		QC21	CHG00010	
D205-634-015 Skidtube Installation Modified								
	OFFSHORE FG	99561	4/14/14	1.0000		QC21	CHG010	
			Total:	11.0000				
			Total:	1.0000				

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PARBIE

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Criteria : Item ID: 'D205-634-011', 'D205-634-011BK', 'D205-634-011DG', 'D205-634-011RevF', 'D205-634-015', 'D205-634-041', 'D205-634-041 Used', 'D205-634-041G', 'D205-634-041RevD', 'D205-634-043', 'D205-634-045', 'D205-634-111', 'D205-634-141', 'D205-634-143' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D205-634-041 Replacement Skidtube Fits LH or RH	Main Warehouse FG	115231 <i>Packie</i>	4/14/14	1.0000		QC21	CHG005	
	Main Warehouse FG073	109714 <i>1</i>	12/31/13	0.0000		QC21	CHG005	
	OFFSHORE FG	109680	4/14/14	1.0000		QC21	CHG005	
	OFFSHORE FG	109714	4/14/14	1.0000		QC21	CHG005	
	OFFSHORE FG	87804	4/14/14	1.0000		QC21	CHG005	
	Quarantine rmainspect	ra111171	5/29/12	2.0000				
D205-634-041 Used Replacement Skidtube Fits LH or RH	Main Warehouse FG083	109885	1/23/14	1.0000				
	Main Warehouse FG083	109886	1/23/14	1.0000				
	Total:			2.0000				
D205-634-043 Float Skidtube Ass'y	Premier Mezz	8870	12/06/11	1.0000		QC21		
	Total:			1.0000				
D205-634-045 Replacement Skidtube	Premier Mezz	12245	10/23/13	1.0000		QC21	CHG001	
	Total:			1.0000				

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Criteria : Item ID: 'D205-634-011', 'D205-634-011BK', 'D205-634-011DG', 'D205-634-011RevF', 'D205-634-015', 'D205-634-041', 'D205-634-041 Used', 'D205-634-041G', 'D205-634-041RevD', 'D205-634-043', 'D205-634-045', 'D205-634-111', 'D205-634-141', 'D205-634-143' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life	Dt Lot Code	Type Code	Comments
D205-634-111 Skidtube with Run-On Landing Wearplates Fits LH or RH	Main Warehouse FG083	102925	9/17/13	1.0000		QC21	CHG004	
	Main Warehouse FG083	104293	9/17/13	1.0000		QC21	CHG004	
	OFFSHORE FG	101178	9/17/13	1.0000		QC21	CHG004	
	OFFSHORE FG	82857	9/17/13	1.0000		QC21	CHG003	
Total:				4.0000				
D205-634-141 Replacement Skidtube with Run-On Landing Wearplates Fits LH or RH	Main Warehouse FG	112970	4/15/14	1.0000		QC21	CHG004	
	Main Warehouse FG	113834	4/15/14	1.0000		QC21	CHG004	
	Main Warehouse FG073	112971	4/15/14	1.0000		QC21	CHG004	
	Main Warehouse FG073	113835	4/15/14	1.0000		QC21	CHG004	
	OFFSHORE FG	82339	4/15/14	1.0000		QC21	CHG003	
Total:				5.0000				
D205-634-143 Wearplate 205/210/212/214/412/UH- 1H	Main Warehouse FG128b	112515	2/14/14	1.0000		QC21	CHG003	

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Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D205-634-143 Wearplate 205/210/212/214/412/UH- 1H	Main Warehouse pg128b	85559	2/14/14	1.0000		QC21	CHG003	

Total:

2.0000

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ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 14.05.15	Job No.: RD5471	ADR Yes/No: N	ADR Date:	ECN #: 14- 552
Product No.: D205-634		Created By: AJS	Approved By: [Signature]	
Product Name: SKIDTUBES		Checked By: [Signature]		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF		DQA / QA Coord.	Y	PS	
Production Manager / Coord.	Y	LI/MF		QC Coordinator	Y	ED	
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	
Production Engineering Coord.	Y	DD/JLM		Customer Technical Support	Y	MB/HS	
Production Engineering Coord.	N	DL		Marketing Manager	Y	KO	
Customer Order Processing	N	RM/CC		Sales Support Manager	Y	NM	

Reason for Change: New Product for DND

Documents Affected:

Release D205-634 Rev. H, ICA-D205-634 Rev. 5, DSI 9452 Rev. G, D412-1008 Rev. A, D5061, D5083 & D5084 Rev. A and MDL-D205-634 Rev. AD.

IF APPLICABLE: NCR: _____

PAR: _____

CAR: _____

PAPERWORK UPDATE ☒

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings/Item ID's Under Review (URF)	N			
5	Update Master Document List (MDL)	Y	AJS		
6	Update Document Record (DR)	N			AJS 14.05.14
7	Update Product Compatibility Matrix	N			
8	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move / Update Electronic Files / Design Journal	Y	KJ		14.04.15
11	Update Product Specification Files (Bluefiles)	Y	KJ		14.04.15
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.04.15
13	Update Product Development Summary (STC applications)	N			
14	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
15	Create/Update Parts / STC Database	Y	KJ		14.04.15
16	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#36	14.04.15
17	Create / Update Change Record Form / Item Card Database	Y	KJ		14.04.15
18	Create / Update Packaging Process Plan (PPP)	Y	KJ		14.04.15
19	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		
20	Update Controlled Supplier Documents (Qpulse) Database	N			
21	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.04.15
22	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.04.15
23	Manufacturing Licensing Agreement Update	N			
24					

Description / Action:

Add -113, -145 & -147 @ CHG 001

Add D412-1008-011 @ CHG 001

Release D205-634 Rev. H, ICA-D205-634 Rev. 5, DSI 9452 Rev. G, D412-1008 Rev. A, D5061, D5083 & D5084 Rev. A and MDL-D205-634 Rev. AD.

ECN Verified & Complete: _____

Date: _____